

Garant

Steel boring bar A.. SVUCL 93°, for indexable inserts VC.., left-hand, Shank Ø / insert size: 40/16mm


Order data

| | |
|--------------|---------------|
| Order number | 261349 40/16 |
| GTIN | 4045197656261 |
| Item class | 21T |

Technical description

| | |
|-------------------------------|----------------|
| Minimum pre-drill Ø D_{min} | 49 mm |
| suitable indexable insert | VC.. 1604.. |
| Shim screw | 269013 2 |
| ISO code toolholder | A40T SVUCR/L16 |
| Pack of insert screws | 269028 2 |
| Shim | 269005 8 |
| Head length L_1 | 40 mm |
| Insert size | 16 mm |
| Centre offset L_3 | 27 mm |
| Overall length L | 300 mm |
| Clamping height L_2 | 39 mm |
| Setting angle κ | 93 degrees |
| Shank Ø D_s | 40 mm |
| Standard | Works standard |
| Application type | left-hand |
| Boring depth up to | 3×D |

| | |
|-----------------|-------------------------------|
| Through-coolant | yes |
| Application | Internal longitudinal turning |
| Type of product | Boring Bar |

Accessories

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|--|-------------|
| Shim Type 8 | 269005 8 |
| Shim screw Type 2 | 269013 2 |
| Set of insert screws Type 2 | 269028 2 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15 | 674248 TX15 |